



**Product Data Sheet &
General Processing Conditions**

**RTP 2299 X 115090 L
Polyetheretherketone (PEEK)
Carbon Nanotube
ESD Protection
High Purity**

PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Specific Gravity	1.33	1.33	D 792
Molding Shrinkage 1/8 in (3.2 mm) section	0.0120 - 0.0160 in/in	1.20 - 1.60 %	D 955

MECHANICAL

Impact Strength, Izod notched 1/8 in (3.2 mm) section	0.9 ft-lbs/in	48 J/m	D 256
unnotched 1/8 in (3.2 mm) section	7.0 ft-lbs/in	374 J/m	D 4812
Tensile Strength	12000 psi	83 MPa	D 638
Tensile Elongation	2.5 %	2.5 %	D 638
Tensile Modulus	0.50 x 10 ⁶ psi	3448 MPa	D 638
Flexural Strength	24000 psi	165 MPa	D 790
Flexural Modulus	0.60 x 10 ⁶ psi	4137 MPa	D 790

ELECTRICAL

Volume Resistivity	1E2 - 1E4 ohm.cm	1E2 - 1E4 ohm.cm	D 257
Surface Resistivity	1E7 - 1E10 ohm/sq	1E7 - 1E10 ohm/sq	D 257
Surface Resistance	1E6 - 1E9 ohm	1E6 - 1E9 ohm	ESD STM11.11
Static Decay	< 2.00 s	< 2.00 s	FTMS101C 4046.1

PROPERTY NOTES

Data herein is typical and not to be construed as specifications.

Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Injection Pressure	12000 - 18000 psi	83 - 124 MPa
Melt Temperature	660 - 750 °F	349 - 399 °C
Mold Temperature	325 - 425 °F	163 - 218 °C
Drying	3 hrs @ 300 °F	3 hrs @ 149 °C
Moisture Content	0.10 %	0.10 %
Dew Point	-20 °F	-29 °C

PROCESSING NOTES

Desiccant Type Dryer Required.